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**D350-689-043**  
**Job Sheet 191616**



009844

**Part No:** D350-689-043

**Job Qty:** 1 pcs

**Part Name:** Dual High Back Seat Assembly- Energy Attenuating Seat Compatible



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/5/19

**Job Tracking No:**

**Due Date:** 3/25/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** IIN-D350-689 REV.D IPP Rev:A 08-12-24 new issue DD verified by:ECI PP Rev:B as per DSI 9498 DD  
10.02.12 verified by:JLM IPP REV:C 15.02.12 AS PER IIN REVC DD VERF:JLM IPP RevD: 17.09.12 IIN  
REV.D DD verified by:DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier   | Lead Time | Sign-off                |
|-------|-----------------------------|-------|------------|----------|--------------------|---------|-----------------------|-----------|-------------------------|
| 140   | Small Fab - 1               | 1 pcs | 3/22/19    | 3/22/19  | 0.00               | 0.27    | Small Fab - 1         |           | DAS 58 9-89 MAR 25 2019 |
|       |                             |       |            |          |                    |         | Small Fab - 2         |           |                         |
|       |                             |       |            |          |                    |         | Small Fab - 3         |           |                         |
|       |                             |       |            |          |                    |         | Small Fab - 4         |           |                         |
|       |                             |       |            |          |                    |         | Small Fab - 5         |           |                         |
|       |                             |       |            |          |                    |         | Small Fab - 6         |           |                         |
|       |                             |       |            |          |                    |         | Small Fab - 7         |           |                         |
| 150   | QC 5                        | 1 pcs | 3/22/19    | 3/22/19  | 0.00               | 0.00    | QC 5 - 10             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 12             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 17             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 18             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 19             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 22             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 24             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 3              |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 42             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 43             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 49             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 51             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 58             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 68             |           | DAS 68 9-89 MAR 25 2019 |
|       |                             |       |            |          |                    |         | QC 5 - 9              |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 50             |           |                         |
|       |                             |       |            |          |                    |         | QC 5 - 30             |           |                         |
| 155   | DC - 1 - B4B                | 1 pcs | 3/22/19    | 3/22/19  | 0.00               | 0.00    | DC - 1 - B4B          |           | DAS 21 9-89 MAR 26 2019 |
|       |                             |       |            |          |                    |         | DC - 2 - B4B          |           |                         |
| 160   | Packaging 3-1 - Stock - B4B | 1 pcs | 3/22/19    | 3/22/19  | 0.00               | 0.00    | Packaging 3 - 1 - B4B |           | DAS 46 9-89 MAR 25 2019 |
|       |                             |       |            |          |                    |         | Packaging 3 - 2 - B4B |           |                         |
|       |                             |       |            |          |                    |         | Packaging 3 - 3 - B4B |           |                         |
|       |                             |       |            |          |                    |         | Packaging 3 - 4 - B4B |           |                         |

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|  |  |  |  |                        |       |         |           |                 |                  |
|--|--|--|--|------------------------|-------|---------|-----------|-----------------|------------------|
|  |  |  |  | Packaging 3 - 5 - B4B  |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 6 - B4B  |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 7 - B4B  |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 8 - B4B  |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 9 - B4B  |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 10 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 11 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 12 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 13 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 14 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 15 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 16 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 17 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 18 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 19 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 20 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 21 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 22 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 23 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 24 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 25 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 26 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 27 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 28 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 29 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 30 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 31 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 32 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 33 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 34 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 35 - B4B |       |         |           |                 |                  |
|  |  |  |  | Packaging 3 - 36 - B4B |       |         |           |                 |                  |
|  |  |  |  | 170 QC 21 - FG         | 1 pcs | 3/22/19 | 0.00 0.00 | QC 21 - FG - 21 | DAG              |
|  |  |  |  |                        |       |         |           | QC 21 - FG - 70 | 21               |
|  |  |  |  |                        |       |         |           | QC 21 - SA - 53 | 9-88 MAR 26 2019 |

Part Op **140** - Small Fab-4 (Small Fab) ASSEMBLE SEATRAIL AND SLIDING BLOCK AS PER IIN SHEET 26  
 Descriptions: **150** - QC5 (QC5- Inspect part completeness to step on W/O)  
**155** - DC (Document Control) Photocopy bluefiles and create labels as per PPP D350-689-043 CHG003  
**160** - Packaging3-1 (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPP D350-689-043  
**170** - QC21 (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item               | Component Name          | Quantity     | Operation         | Container      |
|---------------------------|-------------------------|--------------|-------------------|----------------|
| D3808-041 <i>5T258</i>    | Seat Rail Assembly      | 2 pcs (2 ea) | 140-Small Fab - 1 | <i>5164762</i> |
| D3809-1 <i>5T052</i>      | Sliding Block           | 4 pcs (4 ea) | 140-Small Fab - 1 | <i>5152191</i> |
| D5162-041                 | Seat Structure Assembly | 1 pcs (1 ea) | 140-Small Fab - 1 | <i>5164138</i> |
| MS24694-S148 <i>5T282</i> | Screw                   | 4 Ea (4 ea)  | 140-Small Fab - 1 | <i>5095434</i> |
| MS24694-S3 <i>285</i>     | Screw                   | 8 Ea (8 ea)  | 140-Small Fab - 1 | <i>5094431</i> |

### Job Allocations

| Operation         | Component Part | Required | Inventory | Allocated |
|-------------------|----------------|----------|-----------|-----------|
| 140-Small Fab - 1 | D3808-041      | 2        | 0         | 0         |
|                   | D3809-1        | 4        | 7         | 0         |
|                   | D5162-041      | 1        | 0         | 0         |
|                   | MS24694-S148   | 4        | 26        | 0         |
|                   | MS24694-S3     | 8        | 61        | 0         |

**Part Specifications**

Specifications could not be found.

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

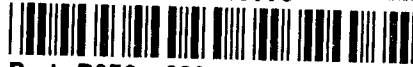
Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                        |              |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|--------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                        |              |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                        | MRB (QS1042) |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Disposition            |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Completed By           |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Lead hand / Supervisor |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | QC / QA Coordinator    |              |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |                        |              |  |
| Other/Details: _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                        |              |  |



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Container No: S165776



Part: D350-689-043

Job No: 191616

Serial No/Batch: S165776

Revision: D

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue 1 of 1  
Date: 10/20/19  
FAA STC SR01620I